



RESILON POLYMERS PVT. LTD.

Certificate of Analysis

Product RAYLON 66

Grade 66RUFBLK

Color BLACK

Lot No.

Date

Description: -

This is to certify that above material is tested as per the given details and the results are recorded as under.

Properties	Test Condition	Test Method	Unit	Typical Value	Tolerance	Result
Physical						
Specific Gravity		ASTM D792	-	1.14	+/-0.02	1.14
Melt Flow Rate	275° C/2.16Kg	ASTM D1238	g/10min	25	+/-5	28
Mechanical						
Tensile Strength@yield	50mm/min	ASTM D638	Mpa	82	+/-10	78
Tensile Elongation@Break	50mm/min	ASTM D638	%	20	+/-5	18
Flexural Modulus	2mm/min	ASTM D790	Mpa	2900	+/-200	2800
Flexural Strength	2mm/min	ASTM D790	Mpa	110	+/-10	108
Izod Impact 3.2 mm Notched	23°C	ASTM D256	Kg cm/cm	6	+/-1	5.5
Thermal						
Heat Deflection Temperature (annealed)	1.80 Mpa	ASTM D648	°C	85	+/-5	83

Note: - Properties measured at DAM conditions.

This is system generated report, hence no signature is required.